



**Dart Aerospace Ltd.**  
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Canada

**Tel (613) 632-5200**  
**Fax 613 632-5246**

**D350-822-011**  
**Job Sheet 197291**



**Part No: D350-822-011**

**Job Qty: 1 pcs**

**Part Name:** PA100 PUREair System for AS350/EC130

**Part Weight: 0 lbs**

**Status:** New

**Priority:** Medium

**Job Created: 7/4/19**

**Job Tracking No:**

**Due Date:** 7/23/19

**Created By: Marie Lajeunesse**

**Type: SOLD**

**Description:** ORDER 13588

**Note:** IIN-D350-822 REV.I IPP REV:A 14.02.20 NEW ISSUE DD VERF:JLM IPP REV:B 14.06.18 AS PER IIN REV.C DD VERF:JLM IPP REV:C 15.06.03 AS PER IIN REV.D DD VERF:JLM IPP REV:C 18.07.11 AS PER IIN REV.H DD VERF:JFS IPP REV:D 19.04.16 AS PER CHG006 DD VERF:JFS

**Ship Via:**

## Bill of Materials

## Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date  | Standard Setup Run Hrs Hrs | Workcenter/Supplier | Sign-off |
|-------|------------------------|-------|------------|-----------|----------------------------|---------------------|----------|
| 90    | Packaging 1 - Pick Kit | 1 pcs | 7/23/19    | 0.00 0.00 |                            |                     |          |
|       |                        |       |            |           |                            | Packaging 1 - 1     |          |
|       |                        |       |            |           |                            | Packaging 1 - 2     |          |
|       |                        |       |            |           |                            | Packaging 1 - 3     | Oscar    |
|       |                        |       |            |           |                            | Packaging 1 - 4     |          |
|       |                        |       |            |           |                            | Packaging 1 - 5     |          |
|       |                        |       |            |           |                            | Packaging 1 - 6     |          |
|       |                        |       |            |           |                            | Packaging 1 - 7     |          |
|       |                        |       |            |           |                            | Packaging 1 - 8     |          |
|       |                        |       |            |           |                            | Packaging 1 - 9     |          |
|       |                        |       |            |           |                            | Packaging 1 - 10    |          |
|       |                        |       |            |           |                            | Packaging 1 - 11    |          |
|       |                        |       |            |           |                            | Packaging 1 - 12    |          |
|       |                        |       |            |           |                            | Packaging 1 - 13    |          |
|       |                        |       |            |           |                            | Packaging 1 - 14    |          |
|       |                        |       |            |           |                            | Packaging 1 - 15    |          |
|       |                        |       |            |           |                            | Packaging 1 - 16    |          |
|       |                        |       |            |           |                            | Packaging 1 - 17    |          |
|       |                        |       |            |           |                            | Packaging 1 - 18    |          |
|       |                        |       |            |           |                            | Packaging 1 - 19    |          |
|       |                        |       |            |           |                            | Packaging 1 - 20    |          |
|       |                        |       |            |           |                            | Packaging 1 - 21    |          |
|       |                        |       |            |           |                            | Packaging 1 - 22    |          |
|       |                        |       |            |           |                            | Packaging 1 - 23    |          |
|       |                        |       |            |           |                            | Packaging 1 - 24    |          |
|       |                        |       |            |           |                            | Packaging 1 - 25    |          |
|       |                        |       |            |           |                            | Packaging 1 - 26    |          |
|       |                        |       |            |           |                            | Packaging 1 - 27    |          |
|       |                        |       |            |           |                            | Packaging 1 - 28    |          |
|       |                        |       |            |           |                            | Packaging 1 - 29    |          |
|       |                        |       |            |           |                            | Packaging 1 - 30    |          |



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**Container No: S217897**



Part: D350-822-011

**Job No: 197291**

**Serial No/Batch: S217897**

Revision: 1

**Inspector:**

**Exp Date:**

Instructions: TC STC SH14-14-Issue 2, FAA/STC SR03531

|                                          |         |           |  |                        |  |
|------------------------------------------|---------|-----------|--|------------------------|--|
|                                          |         |           |  | Packaging 1 - 31       |  |
|                                          |         |           |  | Packaging 1 - 32       |  |
|                                          |         |           |  | Packaging 1 - 33       |  |
|                                          |         |           |  | Packaging 1 - 34       |  |
|                                          |         |           |  | Packaging 1 - 35       |  |
|                                          |         |           |  | Packaging 1 - 36       |  |
|                                          |         |           |  | Packaging 1 - 1 - B4B  |  |
| 110 Packaging 1-1 - Pick Kit - B4B 1 pcs | 7/23/19 | 0.00 0.00 |  | Packaging 1 - 2 - B4B  |  |
|                                          |         |           |  | Packaging 1 - 3 - B4B  |  |
|                                          |         |           |  | Packaging 1 - 4 - B4B  |  |
|                                          |         |           |  | Packaging 1 - 5 - B4B  |  |
|                                          |         |           |  | Packaging 1 - 6 - B4B  |  |
|                                          |         |           |  | Packaging 1 - 7 - B4B  |  |
|                                          |         |           |  | Packaging 1 - 8 - B4B  |  |
|                                          |         |           |  | Packaging 1 - 9 - B4B  |  |
|                                          |         |           |  | Packaging 1 - 10 - B4B |  |
|                                          |         |           |  | Packaging 1 - 11 - B4B |  |
|                                          |         |           |  | Packaging 1 - 12 - B4B |  |
|                                          |         |           |  | Packaging 1 - 13 - B4B |  |
|                                          |         |           |  | Packaging 1 - 14 - B4B |  |
|                                          |         |           |  | Packaging 1 - 15 - B4B |  |
|                                          |         |           |  | Packaging 1 - 16 - B4B |  |
|                                          |         |           |  | Packaging 1 - 17 - B4B |  |
|                                          |         |           |  | Packaging 1 - 18 - B4B |  |
|                                          |         |           |  | Packaging 1 - 19 - B4B |  |
|                                          |         |           |  | Packaging 1 - 20 - B4B |  |
|                                          |         |           |  | Packaging 1 - 21 - B4B |  |
|                                          |         |           |  | Packaging 1 - 22 - B4B |  |
|                                          |         |           |  | Packaging 1 - 23 - B4B |  |
|                                          |         |           |  | Packaging 1 - 24 - B4B |  |
|                                          |         |           |  | Packaging 1 - 25 - B4B |  |
|                                          |         |           |  | Packaging 1 - 26 - B4B |  |
|                                          |         |           |  | Packaging 1 - 27 - B4B |  |
|                                          |         |           |  | Packaging 1 - 28 - B4B |  |
|                                          |         |           |  | Packaging 1 - 29 - B4B |  |
|                                          |         |           |  | Packaging 1 - 30 - B4B |  |
|                                          |         |           |  | Packaging 1 - 31 - B4B |  |
|                                          |         |           |  | Packaging 1 - 32 - B4B |  |
|                                          |         |           |  | Packaging 1 - 33 - B4B |  |
|                                          |         |           |  | Packaging 1 - 34 - B4B |  |
|                                          |         |           |  | Packaging 1 - 35 - B4B |  |
|                                          |         |           |  | Packaging 1 - 36 - B4B |  |
| 120 QC 4                                 | 7/23/19 | 0.00 0.00 |  | QC 4 - 28              |  |
|                                          |         |           |  | QC 4 - 58              |  |
|                                          |         |           |  | QC 4 - 69              |  |
|                                          |         |           |  | QC 4 - 9               |  |
|                                          |         |           |  | QC 4 - 46              |  |
|                                          |         |           |  | QC 4 - 68              |  |
|                                          |         |           |  | QC 4 - 72              |  |
|                                          |         |           |  | QC 4 - 74              |  |
|                                          |         |           |  | QC 4 - 75              |  |
|                                          |         |           |  |                        |  |
| 125 Outsource - 10 - Consignment 1 pcs   | 7/23/19 | 0.00 0.00 |  |                        |  |
| 130 Packaging 3-1 - Stock - B4B 1 pcs    | 7/23/19 | 0.00 0.00 |  | Packaging 3 - 1 - B4B  |  |
|                                          |         |           |  | Packaging 3 - 2 - B4B  |  |
|                                          |         |           |  | Packaging 3 - 3 - B4B  |  |
|                                          |         |           |  | Packaging 3 - 4 - B4B  |  |
|                                          |         |           |  | Packaging 3 - 5 - B4B  |  |
|                                          |         |           |  | Packaging 3 - 6 - B4B  |  |
|                                          |         |           |  | Packaging 3 - 7 - B4B  |  |

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|                                                                                                                            |       |         |           |                        |                  |
|----------------------------------------------------------------------------------------------------------------------------|-------|---------|-----------|------------------------|------------------|
|                                                                                                                            |       |         |           | Packaging 3 - 8 - B4B  |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 9 - B4B  |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 10 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 11 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 12 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 13 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 14 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 15 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 16 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 17 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 18 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 19 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 20 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 21 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 22 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 23 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 24 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 25 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 26 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 27 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 28 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 29 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 30 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 31 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 32 - B4B |                  |
|                                                                                                                            |       |         |           | Packaging 3 - 33 - B4B | DAS              |
|                                                                                                                            |       |         |           | Packaging 3 - 34 - B4B | 21               |
|                                                                                                                            |       |         |           | Packaging 3 - 35 - B4B | 9-89 SEP 30 2019 |
|                                                                                                                            |       |         |           | Packaging 3 - 36 - B4B | DAS              |
| 135 DC - 1 - B4B                                                                                                           | 1 pcs | 7/23/19 | 0.00 0.00 | DC - 1 - B4B           | 21               |
|                                                                                                                            |       |         |           | DC - 2 - B4B           | 9-89 SEP 30 2019 |
| 140 QC 21 - FG                                                                                                             | 1 pcs | 7/23/19 | 0.00 0.00 | QC 21 - FG - 21        |                  |
|                                                                                                                            |       |         |           | QC 21 - FG - 70        | DAS              |
|                                                                                                                            |       |         |           | QC 21 - FG - 53        | 21               |
|                                                                                                                            |       |         |           |                        | 9-89 SEP 30 2019 |
| Part Op 90 - Pick kit                                                                                                      |       |         |           |                        |                  |
| Descriptions: 110 - Pick Kit                                                                                               |       |         |           |                        |                  |
| 120 - QC4- 100% Inspect kits for completeness                                                                              |       |         |           |                        |                  |
| 125 - Issue PO to GL account 50000-25 to LEAVE W/O OPEN UNTIL SOLD PO 113044639 (Send copy of PO to Pall                   |       |         |           |                        |                  |
| - James) Issue W/O LINE item for Pall for amount sold on sales order S/O 19429 according to sales price see                |       |         |           |                        |                  |
| Warran for amount, (if sale price is \$23,000 - amount is \$13,400) PO can be received immediately and given to finance in |       |         |           |                        |                  |
| order to close work order.                                                                                                 |       |         |           |                        |                  |
| 130 - Identify and pack for shipping as per PPP D350-822-011                                                               |       |         |           |                        |                  |
| 135 - Photocopy bluefile & type labels per PPP D350-822-011 CHG006                                                         |       |         |           |                        |                  |
| 140 - QC21- Final Inspection - Work Order Release                                                                          |       |         |           |                        |                  |

7/4/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

Master Unit

011525

## Job BOM

| Part / Item           | Component Name                                 | Quantity       | Operation                          | Container     |
|-----------------------|------------------------------------------------|----------------|------------------------------------|---------------|
| 650.0401 <i>56105</i> | Pureair Fairing Assembly                       | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | S195144 ✓     |
| 9752100180            | Gasket                                         | 1 Ea (1 ea)    | 90-Packaging 1 - Pick Kit          | S195238 ✓     |
| 9945000120            | Gasket (for B3e models)                        | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | S175575 ✓     |
| AN821-12J             | Elbow (or AN821-12K or 12S)                    | 2 Ea (2 ea)    | 90-Packaging 1 - Pick Kit          | S177949 ✓     |
| AN929-12J             | Cap                                            | 1 Ea (1 ea)    | 90-Packaging 1 - Pick Kit          | S116952 ✓     |
| D4925-041             | Mounting Plate Assembly <i>9-27-2019</i>       | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | S213693 ✓     |
| D4931-1               | Engine Fitting (for acft models B2 & previous) | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | S192072 ✓     |
| D4931-3               | Engine Fitting (For B3 Models)                 | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | S164286 ✓     |
| D4931-5               | Engine Fitting (for B3e models)                | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | S192914 ✓     |
| D4935-1               | Mounting Bracket                               | 6 pcs (6 ea)   | 90-Packaging 1 - Pick Kit          | S199640 ✓     |
| D4943-1               | Flex Hose                                      | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | S187332 ✓     |
| D4961-041             | Tube Assembly                                  | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | S198978 ✓     |
| D4961-043             | Tube Assembly                                  | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | S192649 ✓     |
| D5079-1               | Placard, Eaps                                  | 2 pcs (2 ea)   | 90-Packaging 1 - Pick Kit          | S150985 ✓     |
| D5090-041             | Duct Assembly                                  | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | S204914 ✓     |
| D5105-1               | Handle                                         | 2 pcs (2 ea)   | 90-Packaging 1 - Pick Kit          | S181268(x1) ✓ |
| D5110-1               | Swivel Nut Fitting                             | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | S182143 ✓     |
| D5179-1               | Doubler                                        | 2 pcs (2 ea)   | 90-Packaging 1 - Pick Kit          | S190496 ✓     |
| D5179-3               | Doubler                                        | 2 pcs (2 ea)   | 90-Packaging 1 - Pick Kit          | S190515 ✓     |
| D5194-1               | Doubler                                        | 2 pcs (2 ea)   | 90-Packaging 1 - Pick Kit          | S186022 ✓     |
| D5208-041             | Blanking Plate Assembly                        | 3 pcs (3 ea)   | 90-Packaging 1 - Pick Kit          | S206345 ✓     |
| LN9038-05012          | Bolt                                           | 36 pcs (36 ea) | 90-Packaging 1 - Pick Kit          | S203389 ✓     |
| LN9038-05040          | Bolt                                           | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | S119862 ✓     |
| LN9348-05             | Nut                                            | 32 pcs (32 ea) | 90-Packaging 1 - Pick Kit          | S152955 ✓     |
| MS20470AD3-4          | Rivet, Universal Head                          | 18 Ea (18 ea)  | 90-Packaging 1 - Pick Kit          | FH136665-40 ✓ |
| MS21919WCH12          | Clamp                                          | 1 Ea (1 ea)    | 90-Packaging 1 - Pick Kit          | S131208 ✓     |
| MS9592-138            | Bracket                                        | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | S197846 ✓     |
| NAS1149D0332J         | Washer                                         | 70 Ea (70 ea)  | 90-Packaging 1 - Pick Kit          | S178378 ✓     |
| NAS43DD3-64           | Spacer                                         | 1 Ea (1 ea)    | 90-Packaging 1 - Pick Kit          | S174223 ✓     |
| 22208CM050016E        | Screw                                          | 2 pcs (2 ea)   | 90-Packaging 1 - Pick Kit          | S197960 ✓     |
| 23350CA050            | Washer                                         | 2 Ea (2 ea)    | 90-Packaging 1 - Pick Kit          | S198566 ✓     |
| 736 <i>4/18/2021</i>  | Heat Resistant Sealant 3 OZ tube               | 1 Ea (1 ea)    | 90-Packaging 1 - Pick Kit          | S200141 ✓     |
| 9945000160            | Gasket                                         | 1 Ea (1 ea)    | 90-Packaging 1 - Pick Kit          | S198095 ✓     |
| D5526-1               | Upper Hose Protector                           | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | S175165 ✓     |
| D5526-3               | Lower Hose Protector                           | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | S175576 ✓     |
| D5721-1               | Heat Barrier                                   | 1 pcs (1 ea)   | 90-Packaging 1 - Pick Kit          | S181970 ✓     |
| LN9038-05016          | Bolt                                           | 2 pcs (2 ea)   | 90-Packaging 1 - Pick Kit          | S119864 ✓     |
| BS4320-A5             | Washer                                         | 56 Ea (56 ea)  | 110-Packaging 1-1 - Pick Kit - B4B | S216494 ✓     |
| LN29985-A05           | Anchor Nut                                     | 15 pcs (15 ea) | 110-Packaging 1-1 - Pick Kit - B4B | S216494 ✓     |
| LN9038-05018          | Bolt                                           | 56 pcs (56 ea) | 110-Packaging 1-1 - Pick Kit - B4B | S216494 ✓     |
| MS20426AD3-3          | Rivet                                          | 40 Ea (40 ea)  | 110-Packaging 1-1 - Pick Kit - B4B | S216494 ✓     |
| QB21304               | Pureair Panel Assembly                         | 1 pcs (1 ea)   | 110-Packaging 1-1 - Pick Kit - B4B | S216494 ✓     |
| QB21310               | Transition Duct Assembly                       | 1 pcs (1 ea)   | 110-Packaging 1-1 - Pick Kit - B4B | S216494 ✓     |
| QB23753               | Fod Screen Assembly                            | 1 Ea (1 ea)    | 110-Packaging 1-1 - Pick Kit - B4B | S216494 ✓     |
| QR10616               | Vortex Tube Repair                             | 1 pcs (1 ea)   | 110-Packaging 1-1 - Pick Kit - B4B | S216494 ✓     |

| Job Allocations                    |                |          |           |           |
|------------------------------------|----------------|----------|-----------|-----------|
| Operation                          | Component Part | Required | Inventory | Allocated |
| 90-Packaging 1 - Pick Kit          | 22208CM050016E | 2        | 26        | 0         |
|                                    | 23350CA050     | 2        | 38        | 0         |
|                                    | 650.0401       | 1        | 9         | 0         |
|                                    | 736            | 1        | 15        | 0         |
|                                    | 9752100180     | 1        | 40        | 0         |
|                                    | 9945000120     | 1        | 41        | 0         |
|                                    | 9945000160     | 1        | 17        | 0         |
|                                    | AN821-12J      | 2        | 32        | 0         |
|                                    | AN929-12J      | 1        | 19        | 0         |
|                                    | D4925-041      | 1        | 6         | 0         |
|                                    | D4931-1        | 1        | 30        | 0         |
|                                    | D4931-3        | 1        | 31        | 0         |
|                                    | D4931-5        | 1        | 30        | 0         |
|                                    | D4935-1        | 6        | 5         | 0         |
|                                    | D4943-1        | 1        | 19        | 0         |
|                                    | D4961-041      | 1        | 7         | 0         |
|                                    | D4961-043      | 1        | 11        | 0         |
|                                    | D5079-1        | 2        | 44        | 0         |
|                                    | D5090-041      | 1        | 4         | 0         |
|                                    | D5105-1        | 2        | 14        | 0         |
|                                    | D5110-1        | 1        | 17        | 0         |
|                                    | D5179-1        | 2        | 28        | 0         |
|                                    | D5179-3        | 2        | 30        | 0         |
|                                    | D5194-1        | 2        | 26        | 0         |
|                                    | D5208-041      | 3        | 10        | 0         |
|                                    | D5526-1        | 1        | 20        | 0         |
|                                    | D5526-3        | 1        | 18        | 0         |
|                                    | D5721-1        | 1        | 25        | 0         |
|                                    | LN9038-05012   | 36       | 426       | 0         |
|                                    | LN9038-05016   | 2        | 34        | 0         |
|                                    | LN9038-05040   | 1        | 30        | 0         |
|                                    | LN9348-05      | 32       | 590       | 0         |
|                                    | MS20470AD3-4   | 18       | 5,432     | 0         |
|                                    | MS21919WCH12   | 1        | 28        | 0         |
|                                    | MS9592-138     | 1        | 21        | 0         |
|                                    | NAS1149D0332J  | 70       | 3,250     | 0         |
|                                    | NAS43DD3-64    | 1        | 41        | 0         |
| 110-Packaging 1-1 - Pick Kit - B4B | BS4320-A5      | 56       | 342       | 0         |
|                                    | LN29985-A05    | 15       | 459       | 0         |
|                                    | LN9038-05018   | 56       | 1,596     | 0         |
|                                    | MS20426AD3-3   | 40       | 7,306     | 0         |
|                                    | QB21304        | 1        | 6         | 0         |
|                                    | QB21310        | 1        | 6         | 0         |
|                                    | QB23753        | 1        | 4         | 0         |
|                                    | QR10616        | 1        | 5         | 0         |
|                                    |                |          |           |           |
| Part Specifications                |                |          |           |           |
| Specifications could not be found. |                |          |           |           |

Plex 7/4/19 10:37 AM Dart.lajeunesse.marie





### PRODUCTION ACCEPTANCE TEST CERTIFICATE

This is an Electronically controlled document which is maintained with Full Password Access for all users. The "Insp Stamp" column relates to an individual whose password is electronically controlled, a "wet stamp" is therefore no longer required.

|                     |                |             |             |
|---------------------|----------------|-------------|-------------|
| Test Unit Desc      | Centrisep EAPS | Report No:  | FC1063      |
| Drawing No          | QB05008        | Serial No.  | RF7-7115    |
| Part No             | QB05008        | Batch No.   |             |
| ECR / Concession No |                |             |             |
| Cust Spec           | RSB05008       | Test Sched  | ATPB05008   |
| Test Fluid          | Air            | Test Set-up |             |
| Rig Or Test No      |                | Issue       | 5           |
| Comment             | MQC 3705       | Assembler   | MARK WEAVER |
| Insp/Approved By    |                | Clock No.   | 08003105    |
|                     |                | Tester      | IAN ENGLAND |
|                     |                | Date        | 06/09/2019  |

|       | PROCEDURE                                                                                | REQUIREMENT | RESULT    | Pass/Fail |
|-------|------------------------------------------------------------------------------------------|-------------|-----------|-----------|
| 3.1   | Check that the label requirements and part marking are in accordance with Sheet 2        | Confirm     | CONFIRMED | PASS      |
| 3.2   | Ensure the QB05008 assembly conforms to the QB05008 Sheet 2 dimensions.                  | Confirm     | CONFIRMED | PASS      |
| 3.3   | Check the weight of the unit does not exceed 10kg.                                       | Confirm     | 8.4 Kg    | PASS      |
| 3.4   | Check that proof pressure and crack detect tests have been performed on manifold.        | Confirm     | CONFIRMED | PASS      |
| 3.5   | Check FOD screen mesh is intact with no broken mesh strands or irregular deformation.    | Confirm     | CONFIRMED | PASS      |
| 3.6   | Check manifold port thread engagement. Ensure protective cap is fitted.                  | Confirm     | CONFIRMED | PASS      |
| 3.7   | Check electrical bonding resistance is equal to or less than 100 milliohms.              | Confirm     | 1mΩ       | PASS      |
| 4.1   | Check overall unit cleanliness.                                                          | Confirm     | CONFIRMED | PASS      |
| 4.1 a | Check there are no material imperfections or foreign matter embedded.                    | Confirm     | CONFIRMED | PASS      |
| 4.1 b | Check surface for unclean, rough, misaligned or containing cracks, nicks or other flaws. | Confirm     | CONFIRMED | PASS      |
| 4.1   | Check for any components that are                                                        | Confirm     |           |           |

Part Op 110 - (Weld per dwg A/R Aluminum rod Batch: \_\_\_\_\_) 1-Bevel end for welding FWD ONLY 2-Weld Support using Jig  
 Descriptions: DT8719, weld Fwd End Plate as per QSI 004 & Dwg D3272 A/R Aluminum Rod \_\_\_\_\_ 3-Grind End Plate flush  
 120 - (QC9- Inspect visual per QSI004- Fusion Welds)  
 130 - (QC5- Inspect part completeness to step on W/O)  
 140 - (Chemical Conversion Coat per QSI005 4.1)  
 150 - (QC7-Inspect Chemical Conversion Coat)  
 180 - (Weld per dwg A/R Aluminum rod Batch: \_\_\_\_\_) 1-Assemble Leg Assembly as per Dwg D3272. 2-Leave one rivet  
 out until welding is complete. 3-Bevel Aft end for welding 4-Inspect for foreign object as per QSI 024 5-Weld Aft End Plate  
 as per QSI 004 & Dwg D3272 A/R Aluminum Rod \_\_\_\_\_ 6-Grind End Plate flush 7-Install last rivet as per Dwg.  
 190 - (QC10- Inspect visual per QSI004- ground welds)  
 200 - (QC5- Inspect part completeness to step on W/O)  
 210 - (Chemical Conversion Coat per QSI005 4.1)  
 220 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: \_\_\_\_\_ OVEN TEMPERATURE: \_\_\_\_\_  
 FINISH TIME: \_\_\_\_\_  
 230 - (Wing Walk as per dwg QSI005 4.4 Batch \_\_\_\_\_)  
 240 - (QC3- Inspect Part Finish)  
 250 - (Pick Kit)  
 260 - (QC4- 100% Inspect kits for completeness)  
 270 - (Identify as per dwg & Stock Location: \_\_\_\_\_) Identify and pack for shipping as per PPPD350-591-311 Location :  
 FG109  
 275 - (Document Control) Photocopy bluefile and type labels as per PPP D350-591-311 CHG001  
 280 - (QC21- Final Inspection - Work Order Release)

*photocopy*

*10X*

*no Plex  
wait for  
original*

## Job BOM

| Part / Item   | Component Name            | Quantity         | Operation                          | Container               |
|---------------|---------------------------|------------------|------------------------------------|-------------------------|
| D3067-1       | End Plate                 | 20 pcs (2 ea)    | 110-Large Fab - Steps - 1          |                         |
| D3219-1       | Plate                     | 20 pcs (2 ea)    | 110-Large Fab - Steps - 1          |                         |
| D3272-1       | Step                      | 10 pcs (1 ea)    | 110-Large Fab - Steps - 1          |                         |
| D3065-041     | Step Leg Assembly         | 10 pcs (1 ea)    | 180-Large Fab - Steps - 2 - B4B    |                         |
| D3066-1       | Spacer                    | 20 pcs (2 ea)    | 180-Large Fab - Steps - 2 - B4B    |                         |
| MS20600-AD4W4 | Rivet                     | 160 Ea (16 ea)   | 180-Large Fab - Steps - 2 - B4B    |                         |
| AN3-35A       | Bolt                      | 20 Ea (2 ea) ✓   | 250-Packaging 1-1 - Pick Kit - B4B | 5158557                 |
| AN4-13A       | Bolt                      | 80 Ea (8 ea) ✓   | 250-Packaging 1-1 - Pick Kit - B4B | 5196190                 |
| AN5-36A       | Bolt                      | 20 Ea (2 ea) ✓   | 250-Packaging 1-1 - Pick Kit - B4B | 5207521                 |
| D2230-3       | Mounting Lug              | 40 pcs (4 ea) ✓  | 250-Packaging 1-1 - Pick Kit - B4B | 5194078(x8) 5194067(x2) |
| D2618         | Bushing                   | 20 pcs (2 ea) ✓  | 250-Packaging 1-1 - Pick Kit - B4B | 5216173                 |
| D2856-400-720 | Abrasion Strip 4" X 7.20" | 20 pcs (2 ea) ✓  | 250-Packaging 1-1 - Pick Kit - B4B | 5213173                 |
| D3235-1       | Mounting Lug              | 20 pcs (2 ea) ✓  | 250-Packaging 1-1 - Pick Kit - B4B | 5187397                 |
| D3278-041     | Support Assembly          | 10 pcs (1 ea)    | 250-Packaging 1-1 - Pick Kit - B4B | 5212479(x1) 5217139(x9) |
| MS21042L3     | Nut                       | 20 Ea (2 ea) ✓   | 250-Packaging 1-1 - Pick Kit - B4B | 5211533                 |
| MS21042L4     | Nut                       | 80 Ea (8 ea) ✓   | 250-Packaging 1-1 - Pick Kit - B4B | 5214467                 |
| MS21042L5     | Nut                       | 20 Ea (2 ea) ✓   | 250-Packaging 1-1 - Pick Kit - B4B | 5208332                 |
| NAS1149D0363J | Washer                    | 40 Ea (4 ea) ✓   | 250-Packaging 1-1 - Pick Kit - B4B | 5201031                 |
| NAS1149D0463J | Washer                    | 160 Ea (16 ea) ✓ | 250-Packaging 1-1 - Pick Kit - B4B | 5192447                 |
| NAS1149D0563J | Washer                    | 40 Ea (4 ea) ✓   | 250-Packaging 1-1 - Pick Kit - B4B | 5174288                 |

*O.R*

*D3278-041(x9)*